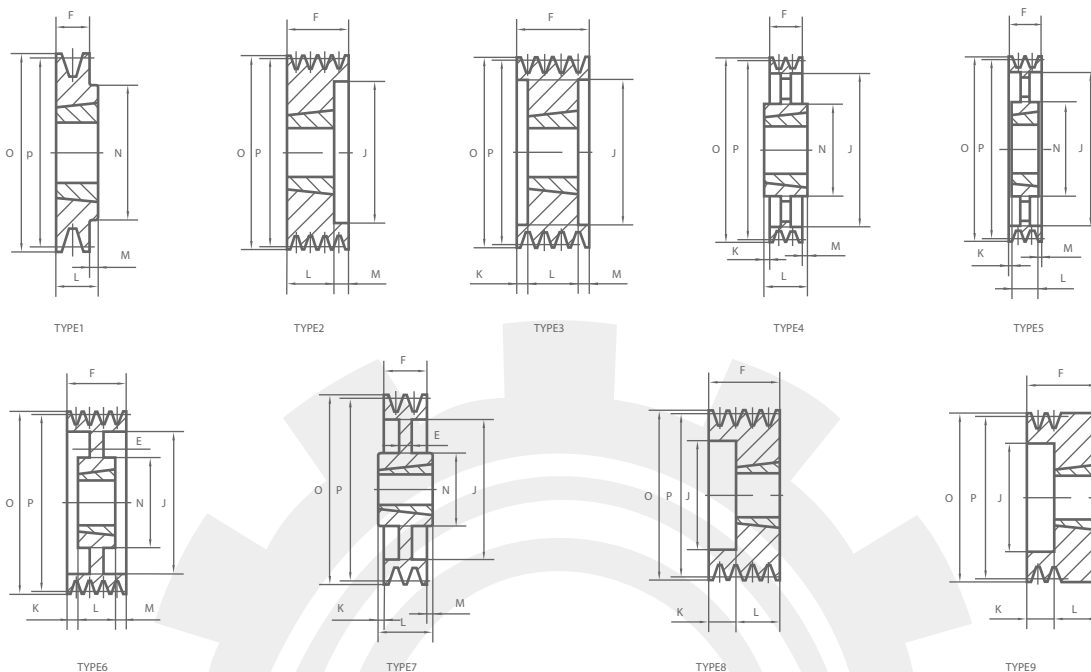


T_B^{aper} B^{ore} V-pulleys

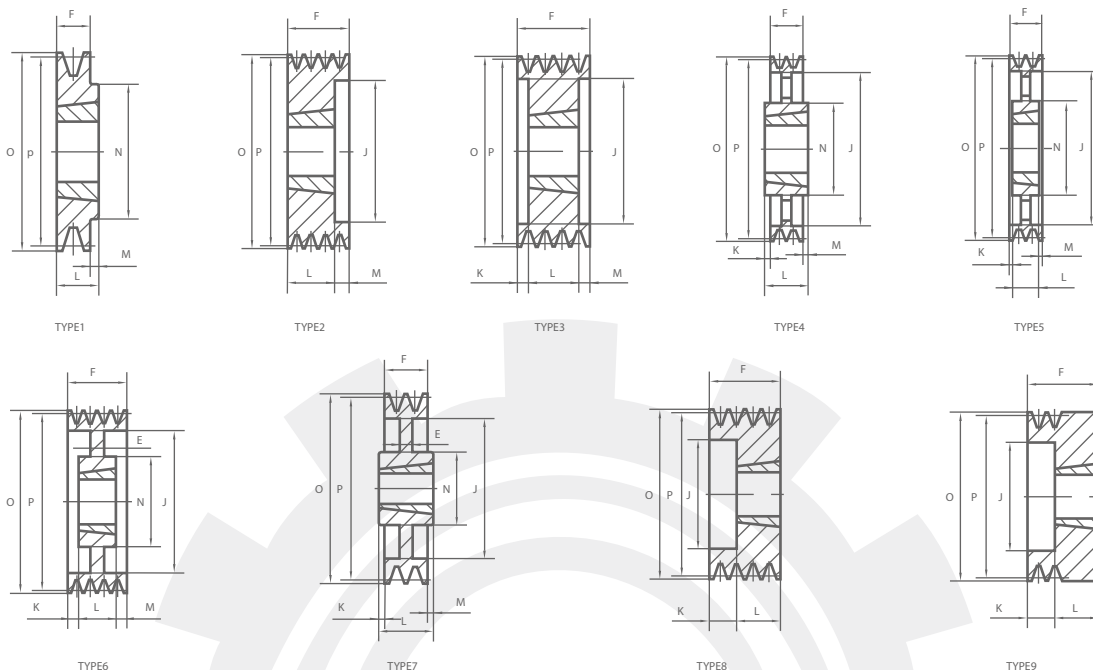
SPZ-1



PART NO.	NO.OF PD GROOVES	O.D	TYPE	BUSH	MAX NO.	E BORE	F	J	K	L	M	N	
SPZ 50-01	1	50.0	54.0	9	1008	25	—	37	28	15	22	—	—
SPZ 56-01	1	56.0	60.0	9	1008	25	—	37	33	15	22	—	—
SPZ 60-01	1	60.0	64.0	9	1008	25	—	22	—	—	22	—	—
SPZ 63-01	1	63.0	67.0	1	1108	28	—	16	—	—	22	6	62
SPZ 67-01	1	67.0	71.0	1	1108	28	—	16	—	—	22	6	62
SPZ 71-01	1	71.0	75.0	1	1108	28	—	16	—	—	22	6	62
SPZ 75-01	1	75.0	79.0	1	1108	28	—	16	—	—	22	6	62
SPZ 80-01	1	80.0	84.0	1	1210	32	—	16	—	—	25	9	75
SPZ 85-01	1	85.0	89.0	1	1210	32	—	16	—	—	25	9	75
SPZ 90-01	1	90.0	94.0	1	1210	32	—	16	—	—	25	—	75
SPZ 95-01	1	95.0	99.0	1	1210	32	—	16	—	—	25	9	75
SPZ100-01	1	100.0	104.0	1	1210	32	—	16	—	—	25	9	75
SPZ106-01	1	106.0	110.0	1	1610	42	—	16	—	—	25	9	80
SPZ112-01	1	112.0	116.0	1	1610	42	—	16	—	—	25	9	80
SPZ118-01	1	118.0	122.0	1	1610	42	—	16	—	—	25	9	80
SPZ125-01	1	125.0	129.0	1	1610	42	—	16	—	—	25	9	80
SPZ132-01	1	132.0	136.0	1	1610	42	—	16	—	—	25	9	80
SPZ140-01	1	140.0	144.0	1	1610	42	—	16	—	—	25	9	80
SPZ150-01	1	150.0	154.0	1	1610	42	—	16	—	—	25	9	80
SPZ160-01	1	160.0	164.0	1	1610	42	—	16	—	—	25	9	80
SPZ170-01	1	170.0	174.0	1	1610	42	—	16	—	—	25	9	80
SPZ180-01	1	180.0	184.0	1	1610	42	—	16	—	—	25	9	80
SPZ190-01	1	190.0	194.0	7	1610	42	—	16	161	—	25	9	80
SPZ200-01	1	200.0	204.0	7	2012	50	—	16	172	—	32	16	100
SPZ224-01	1	224.0	228.0	7	2012	50	15	16	196	—	32	16	100
SPZ250-01	1	250.0	254.0	4	2012	50	—	16	222	8	32	8	100
SPZ280-01	1	280.0	284.0	4	2012	50	—	16	252	8	32	8	100
SPZ315-01	1	315.0	319.0	4	2012	50	—	1	287	8	32	8	100
SPZ355-01	1	355.0	359.0	4	2012	50	—	16	326	8	32	8	112
SPZ400-01	1	400.0	404.0	4	2012	50	—	16	371	8	32	8	112
SPZ450-01	1	450.0	454.0	4	2517	60	—	16	421	14.5	45	14.5	120

$T_{B \text{ aper}}$ B_{ore} V-pulleys

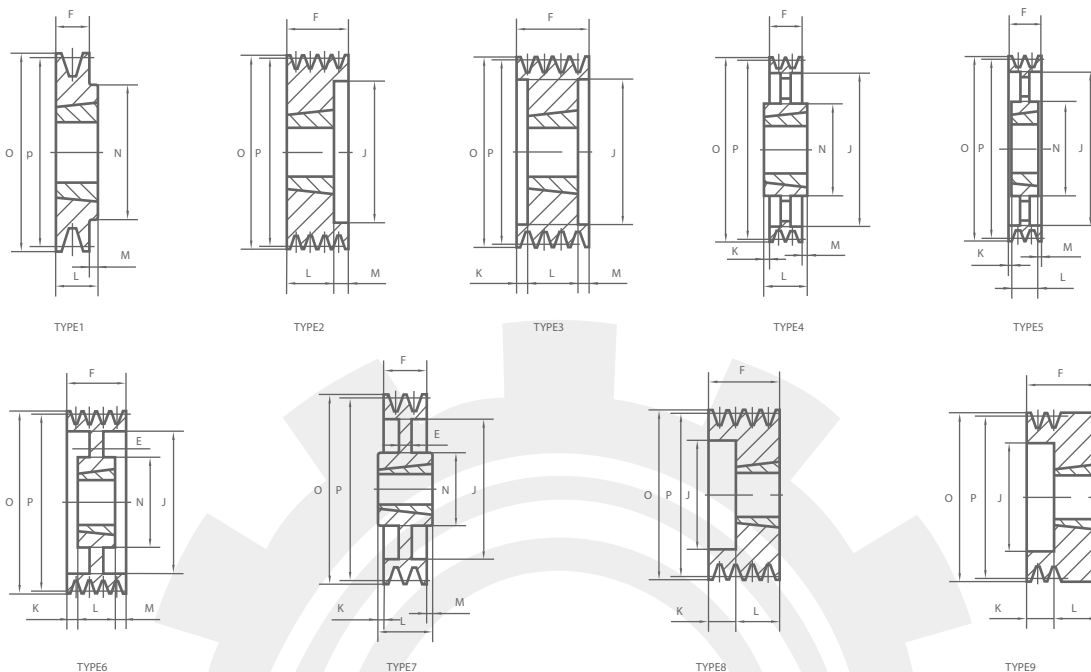
SPZ-2



PART NO.	NO.OF P.D GROOVES	O.D	TYPE	BUSH	MAX NO.	E BORE	F	J	K	L	M	N	
SPZ 50-02	2	50.0	54.0	9	1008	25	—	49	28	27	22	—	—
SPZ 56-02	2	56.0	60.0	9	1108	28	—	49	35	27	22	—	—
SPZ 60-02	2	60.0	64.0	9	1108	28	—	49	36	27	22	—	—
SPZ 63-02	2	63.0	67.0	8	1108	28	—	28	40	6	22	—	—
SPZ 67-02	2	67.0	71.0	8	1108	28	—	28	42	6	22	—	—
SPZ 71-02	2	71.0	75.0	8	1108	28	—	28	42	6	22	—	—
SPZ 75-02	2	75.0	79.0	8	1210	32	—	28	51	3	25	—	—
SPZ 80-02	2	80.0	84.0	8	1210	32	—	28	51	3	25	—	—
SPZ 85-02	2	85.0	89.0	8	1610	42	—	28	60	3	25	—	—
SPZ 90-02	2	90.0	94.0	8	1610	42	—	28	61	3	25	—	—
SPZ 95-02	2	95.0	99.0	8	1610	42	—	28	66	3	25	—	—
SPZ100-02	2	100.0	104.0	8	1610	42	—	28	71	3	25	—	—
SPZ106-02	2	106.0	110.0	8	1610	42	—	28	76	3	25	—	—
SPZ112-02	2	112.0	116.0	8	1610	42	—	28	84	3	25	—	—
SPZ118-02	2	118.0	122.0	8	1610	42	—	28	90	3	25	—	—
SPZ125-02	2	125.0	129.0	8	1610	42	—	28	97	3	25	—	—
SPZ132-02	2	132.0	136.0	8	1610	42	—	28	104	3	25	—	—
SPZ140-02	2	140.0	146.0	8	1610	42	—	28	112	3	25	—	—
SPZ150-02	2	150.0	154.0	1	2012	50	—	28	—	—	32	4	100
SPZ160-02	2	160.0	164.0	1	2012	50	—	28	—	—	32	4	100
SPZ170-02	2	170.0	174.0	1	2012	50	—	28	—	—	32	4	100
SPZ180-02	2	180.0	184.0	7	2012	50	10	28	152	—	32	4	100
SPZ190-02	2	190.0	194.0	7	2012	50	10	28	161	—	32	4	100
SPZ200-02	2	200.0	204.0	7	2012	50	10	28	171	—	32	4	100
SPZ224-02	2	224.0	228.0	7	2012	50	10	28	196	—	32	4	100
SPZ250-02	2	250.0	254.0	4	2012	50	—	28	222	2	32	2	100
SPZ280-02	2	280.0	284.0	4	2012	50	—	28	252	2	32	2	100
SPZ315-02	2	315.0	319.0	4	2012	50	—	28	286	2	32	2	100
SPZ355-02	2	355.0	359.0	4	2012	50	—	28	326	2	32	2	112
SPZ400-02	2	400.0	404.0	4	2517	50	—	28	371	8.5	45	8.5	120
SPZ450-02	2	450.0	454.0	4	2517	60	—	28	421	8.5	45	8.5	120

Taper Bore V-pulleys

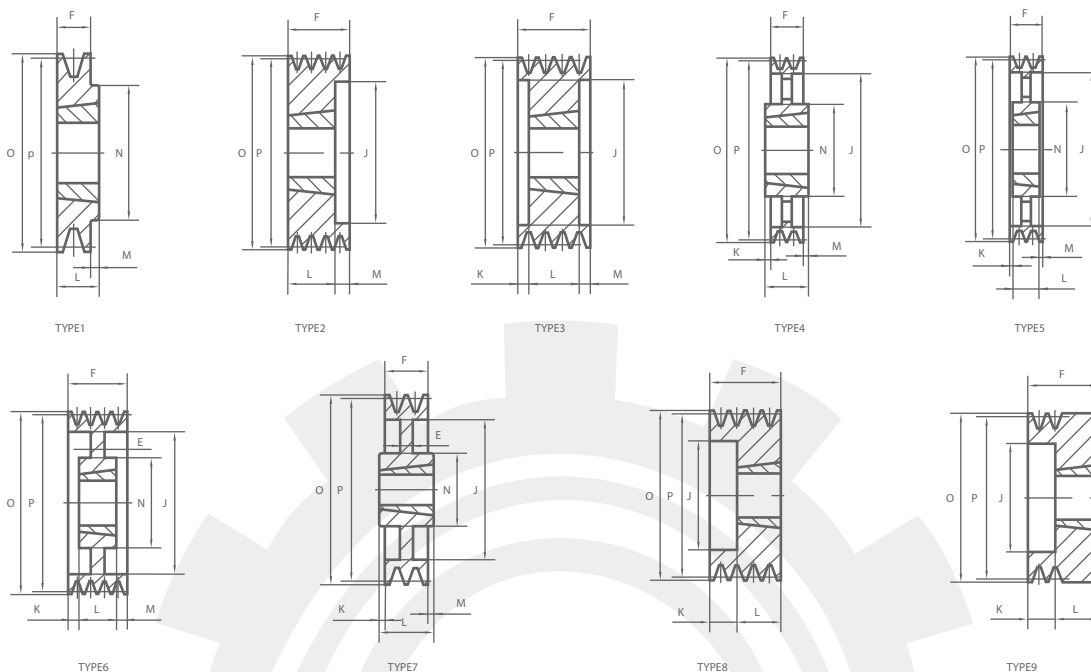
SPZ-3



PART NO.	NO.OF PD GROOVES	O.D	TYPE	BUSH	MAX NO.	E BORE	F	J	K	L	M	N	
SPZ 63-03	3	63.0	67.0	8	1108	28	—	40	40	18	22	—	—
SPZ 67-03	3	67.0	71.0	8	1108	28	—	40	42	18	22	—	—
SPZ 71-03	3	71.0	75.0	8	1108	28	—	40	42	18	22	—	—
SPZ 75-03	3	75.0	79.0	8	1210	32	—	40	48	15	25	—	—
SPZ 80-03	3	80.0	84.0	8	1210	32	—	40	51	15	25	—	—
SPZ 85-03	3	85.0	89.0	8	1610	42	—	40	60	15	25	—	—
SPZ 90-03	3	90.0	94.0	8	1610	42	—	40	61	15	25	—	—
SPZ 95-03	3	95.0	99.0	8	1610	42	—	40	66	15	25	—	—
SPZ 100-03	3	100.0	104.0	8	1610	42	—	40	71	15	25	—	—
SPZ 106-03	3	106.0	110.0	8	1610	42	—	40	78	15	25	—	—
SPZ 112-03	3	112.0	116.0	8	2012	50	—	40	84	8	32	—	—
SPZ 118-03	3	118.0	122.0	8	2012	50	—	40	92	8	32	—	—
SPZ 125-03	3	125.0	129.0	2	2012	50	—	40	97	—	32	8	—
SPZ 132-03	3	132.0	136.0	2	2012	50	—	40	104	—	32	8	—
SPZ140-03	3	140.0	144.0	2	2012	50	—	40	112	—	32	8	—
SPZ 150-03	3	150.0	154.0	2	2012	50	—	40	122	—	32	8	—
SPZ 160-03	3	160.0	164.0	2	2012	50	—	40	132	—	32	8	—
SPZ 170-03	3	170.0	174.0	2	2012	50	—	40	141	—	32	8	—
SPZ 180-03	3	180.0	184.0	2	2012	50	—	40	152	—	32	8	—
SPZ190-03	3	190.0	194.0	6	2012	50	20	40	161	4	32	4	100
SPZ 200-03	3	200.0	204.0	6	2012	50	20	40	172	4	32	4	100
SPZ 224-03	3	224.0	228.0	6	2012	50	20	40	196	4	32	4	100
SPZ 250-03	3	250.0	254.0	5	2012	50	—	40	222	4	32	4	100
SPZ 280-03	3	280.0	284.0	4	2517	50	—	40	252	2.5	45	2.5	120
SPZ 315-03	3	315.0	319.0	4	2517	50	—	40	287	2.5	45	2.5	120
SPZ 355-03	3	355.0	359.0	4	2517	60	—	40	326	2.5	45	2.5	120
SPZ 400-03	3	400.0	404.0	4	2517	60	—	40	371	2.5	45	2.5	120
SPZ 450-03	3	450.0	454.0	4	2517	60	—	40	421	2.5	45	2.5	120
SPZ 500-03	3	500.0	504.0	4	2517	60	—	40	471	2.5	45	2.5	120
SPZ 630-03	3	630.0	634.0	4	2517	60	—	40	601	2.5	45	2.5	120
SPZ 800-03	3	800.0	804.0	4	3020	75	—	40	771	2.5	51	5.5	150

T_B^{aper} B^{ore} V-pulleys

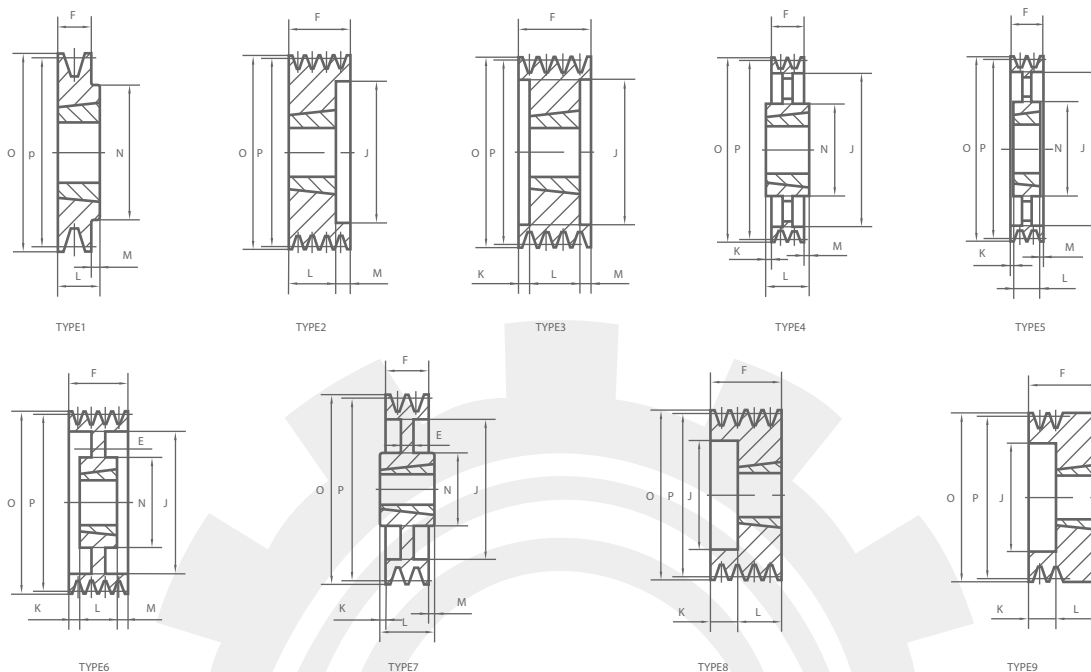
SPZ-4



PART NO.	NO.OF PD GROOVES	O.D	TYPE	BUSH	MAX NO.	E BORE	F	J	K	L	M	N	
SPZ 80-04	4	80.0	84.0	8	1210	32	—	52	51	27	25	—	—
SPZ 85-04	4	85.0	89.0	8	1610	42	—	52	60	27	25	—	—
SPZ 90-04	4	90.0	94.0	8	1610	42	—	52	61	27	25	—	—
SPZ 95-04	4	95.0	99.0	8	1610	42	—	52	66	27	25	—	—
SPZ100-04	4	100.0	104.0	8	1610	42	—	52	72	27	25	—	—
SPZ106-04	4	106.0	110.0	8	1610	42	—	52	80	27	25	—	—
SPZ112-04	4	112.0	116.0	8	2012	50	—	52	86	20	32	—	—
SPZ118-04	4	118.0	122.0	8	2012	50	—	52	92	20	32	—	—
SPZ125-04	4	125.0	129.0	2	2012	50	—	52	99	20	32	20	—
SPZ132-04	4	132.0	136.0	2	2012	50	—	52	104	20	32	20	—
SPZ140-04	4	140.0	144.0	2	2012	50	—	52	112	7	32	20	—
SPZ150-04	4	150.0	154.0	2	2517	60	—	52	122	7	45	7	—
SPZ160-04	4	160.0	164.0	2	2517	60	—	52	132	—	45	7	—
SPZ170-04	4	170.0	174.0	2	2517	60	—	52	141	—	45	7	—
SPZ180-04	4	180.0	184.0	2	2517	60	—	52	152	—	45	7	—
SPZ190-04	4	190.0	194.0	6	2517	60	10	52	161	3.5	45	3.5	120
SPZ200-04	4	200.0	204.0	6	2517	60	10	52	172	3.5	45	3.5	120
SPZ224-04	4	224.0	228.0	6	2517	60	10	52	196	3.5	45	3.5	120
SPZ250-04	4	250.0	254.0	5	2517	60	—	52	222	3.5	45	3.5	120
SPZ280-04	4	280.0	284.0	5	2517	60	—	52	252	3.5	45	3.5	120
SPZ315-04	4	315.0	319.0	5	2517	60	—	52	287	3.5	45	3.5	120
SPZ355-04	4	355.0	359.0	5	2517	60	—	52	326	3.5	45	3.5	120
SPZ400-04	4	400.0	404.0	5	2517	60	—	52	371	3.5	45	3.5	120
SPZ450-04	4	450.0	454.0	5	3020	75	—	52	421	0.5	51	0.5	150
SPZ500-04	4	500.0	504.0	5	3020	75	—	52	471	0.5	51	0.5	150
SPZ630-04	4	630	634.0	4	3030	75	—	52	601-	12	76	12	150
SPZ800-04	4	800.0	804.0	4	3030	75	—	52	771	12	76	12	150

T_{Bore}^{aper} V-pulleys

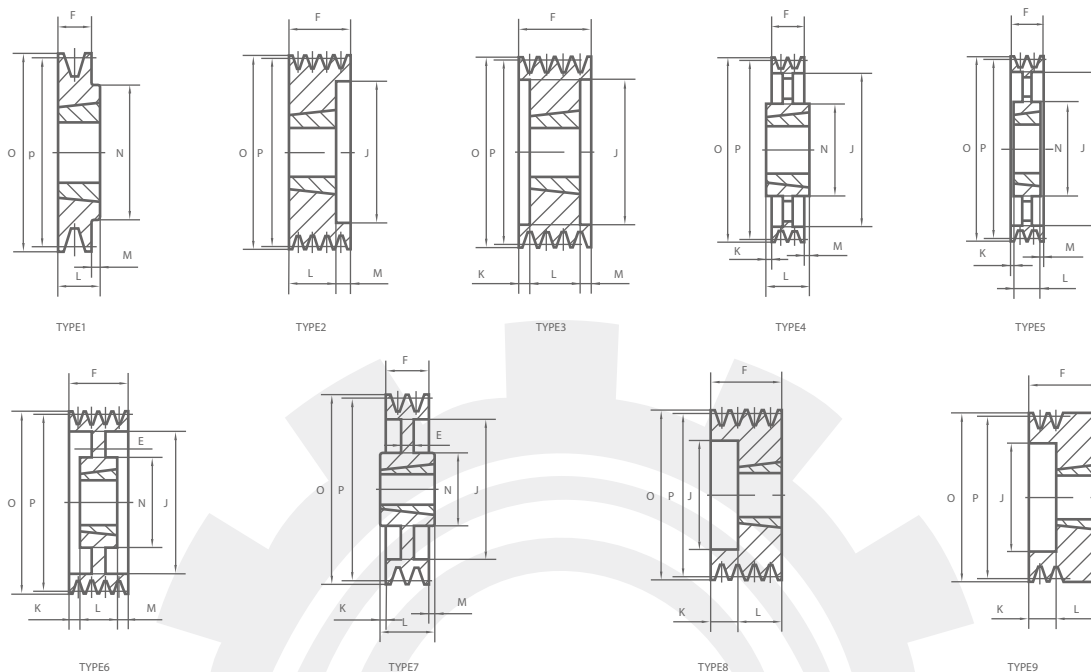
SPZ-5



PART NO.	NO.OF PD GROOVES	O.D	TYPE	BUSH	MAX NO.	E BORE	F	J	K	L	M	N	
SPZ 85-05	5	85.0	89.0	8	1610	42	—	64	60	39	25	—	—
SPZ 90-05	5	90.0	94.0	8	1610	42	—	64	61	39	25	—	—
SPZ 95-05	5	95.0	99.0	8	1610	42	—	64	66	39	25	—	—
SPZ100-05	5	100.0	104.0	8	2012	50	—	64	72	32	32	—	—
SPZ106-05	5	106.0	110.0	8	2012	50	—	64	78	32	32	—	—
SPZ112-05	5	112.0	116.0	8	2012	50	—	64	84	32	32	—	—
SPZ118-05	5	118.0	122.0	8	2012	50	—	64	90	32	32	—	—
SPZ125-05	5	125.0	129.0	8	2012	50	—	64	97	32	32	—	—
SPZ132-05	5	132.0	136.0	8	2517	60	—	64	104	19	45	—	—
SPZ140-05	5	140.0	144.0	2	2517	60	—	64	112	—	45	19	—
SPZ150-05	5	150.0	154.0	2	2517	60	—	64	122	—	45	19	—
SPZ160-05	5	160.0	164.0	2	2517	60	—	64	132	—	45	19	—
SPZ170-05	5	170.0	174.0	2	2517	60	—	64	141	—	45	19	—
SPZ180-05	5	180.0	184.0	2	2517	60	—	64	152	—	45	19	—
SPZ190-05	5	190.0	194.0	6	2517	60	10	64	161	9.5	45	9.5	120
SPZ200-05	5	200.0	204.0	6	2517	60	10	64	172	9.5	45	9.5	120
SPZ224-05	5	224.0	228.0	6	2517	60	10	64	196	9.5	45	9.5	120
SPZ250-05	5	250.0	254.0	5	2517	60	—	64	222	9.5	45	9.5	120
SPZ280-05	5	280.0	284.0	5	2517	60	—	64	252	9.5	45	9.5	120
SPZ315-05	5	315.0	319.0	5	2517	60	—	64	287	9.5	45	9.5	120
SPZ355-05	5	355.0	359.0	5	2517	60	—	64	326	9.5	45	9.5	120
SPZ400-05	5	400.0	404.0	5	3020	75	—	64	371	6.5	51	6.5	150
SPZ450-05	5	450.0	454.0	5	3020	75	—	64	421	6.5	51	6.5	150
SPZ500-05	5	500.0	504.0	4	3030	75	—	64	471	6	76	6	150
SPZ630-05	5	630.0	634.0	4	3030	75	—	64	601	6	76	6	150
SPZ800-05	5	800.0	804.0	4	3535	90	—	64	771	12.5	89	12.5	170

T_B V-pulleys

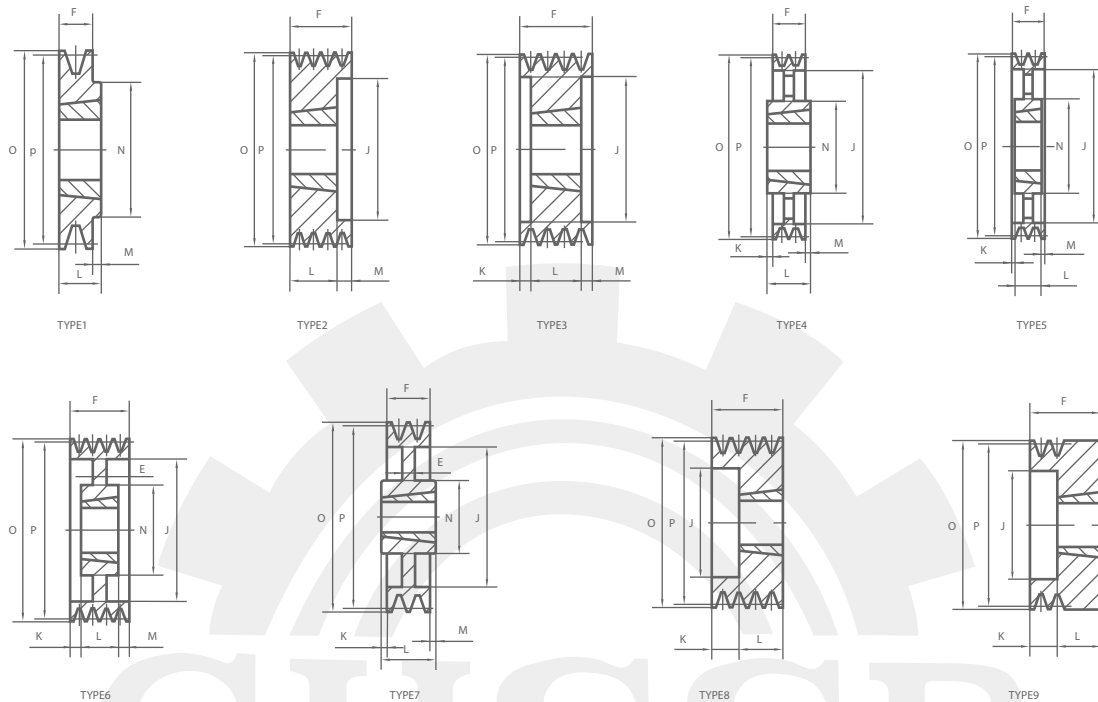
SPZ-6



PART NO.	NO.OF P.D GROOVES	O.D	TYPE	BUSH	MAX NO.	E BORE	F	J	K	L	M	N	
SPZ 90-06	6	90.0	94.0	8	1610	42	—	76	61	51	25	—	—
SPZ 95-06	6	95.0	99.0	8	1610	42	—	76	66	51	25	—	—
SPZ100-06	6	100.0	104.0	8	2012	50	—	76	72	44	32	—	—
SPZ106-06	6	106.0	110.0	8	2012	50	—	76	78	44	32	—	—
SPZ112-06	6	112.0	116.0	8	2012	50	—	76	84	44	32	—	—
SPZ118-06	6	118.0	122.0	8	2517	60	—	76	90	31	45	—	—
SPZ125-06	6	125.0	129.0	8	2517	60	—	76	97	31	45	—	—
SPZ132-06	6	132.0	136.0	8	2517	60	—	76	104	31	45	—	—
SPZ140-06	6	140.0	146.0	2	2517	60	—	76	112	—	45	31	—
SPZ150-06	6	150.0	154.0	2	2517	60	—	76	122	—	45	31	—
SPZ160-06	6	160.0	164.0	2	2517	60	—	76	132	—	45	31	—
SPZ170-06	6	170.0	174.0	2	2517	60	—	76	141	—	45	31	—
SPZ180-06	6	180.0	184.0	2	2517	60	—	76	152	—	45	31	—
SPZ190-06	6	190.0	194.0	6	2517	60	10	76	161	15.0	45	15.5	120
SPZ200-06	6	200.0	204.0	6	2517	60	10	76	172	15.0	45	15.5	120
SPZ224-06	6	224.0	228.0	6	2517	60	10	76	196	15.5	45	15.5	120
SPZ250-06	6	250.0	254.0	5	2517	60	—	76	222	15.5	45	15.5	120
SPZ280-06	6	280.0	284.0	5	2517	60	—	76	252	15.5	45	15.5	120
SPZ315-06	6	315.0	319.0	5	2517	60	—	76	287	15.5	45	15.5	120
SPZ355-06	6	355.0	359.0	5	2517	60	—	76	326	15.5	45	15.5	125
SPZ400-06	6	400.0	404.0	5	3030	75	—	76	371	—	76	—	150
SPZ450-06	6	450.0	454.0	5	3030	75	—	76	421	—	76	—	150
SPZ500-06	6	500.0	504.0	5	3030	75	—	76	471	—	76	—	150
SPZ630-06	6	630.0	634.0	4	3535	90	—	76	601	6.5	89	6.5	170
SPZ800-06	6	800.0	804.0	4	3535	90	—	76	771	6.5	89	6.5	170

$T_{B_{ore}}^{aper}$ V-pulleys

SPZ-8



PART NO.	NO.OF PD GROOVES	O.D	TYPE	BUSH	MAX NO.	E BORE	F	J	K	L	M	N	
SPZ140-08	8	140.0	144.0	3	2517	60	—	100	112	27.5	45	27.5	—
SPZ150-08	8	150.0	154.0	3	2517	60	—	100	122	27.5	45	27.5	—
SPZ160-08	8	160.0	164.0	3	2517	60	—	100	132	27.5	45	27.5	—
SPZ180-08	8	180.0	184.0	3	2517	60	—	100	152	27.5	45	27.5	—
SPZ200-08	8	200.0	204.0	3	3020	75	—	100	171	24.5	51	24.5	—
SPZ224-08	8	224.0	228.0	3	3020	75	—	100	195	24.5	51	24.5	—
SPZ250-08	8	250.0	254.0	6	3020	75	—	100	221	24.5	51	24.5	150
SPZ280-08	8	280.0	284.0	5	3020	75	—	100	252	24.5	51	24.5	150
SPZ355-08	8	355.0	359.0	5	3030	75	—	100	326	12	76	12	150
SPZ400-08	8	400.0	404.0	5	3030	75	—	100	371	12	76	12	150
SPZ450-08	8	450.0	454.0	5	3535	90	—	100	421	5.5	89	5.5	170

Standard bore dimensions of BTL bushings

Bushing	Stock Bores																			
	20	22	24	25	28	30	32	35	38	40	42	45	48	50	55	60	65	70	75	80
2517	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
3020				●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
3030				●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
3535								●	●	●	●	●	●	●	●	●	●	●	●	●